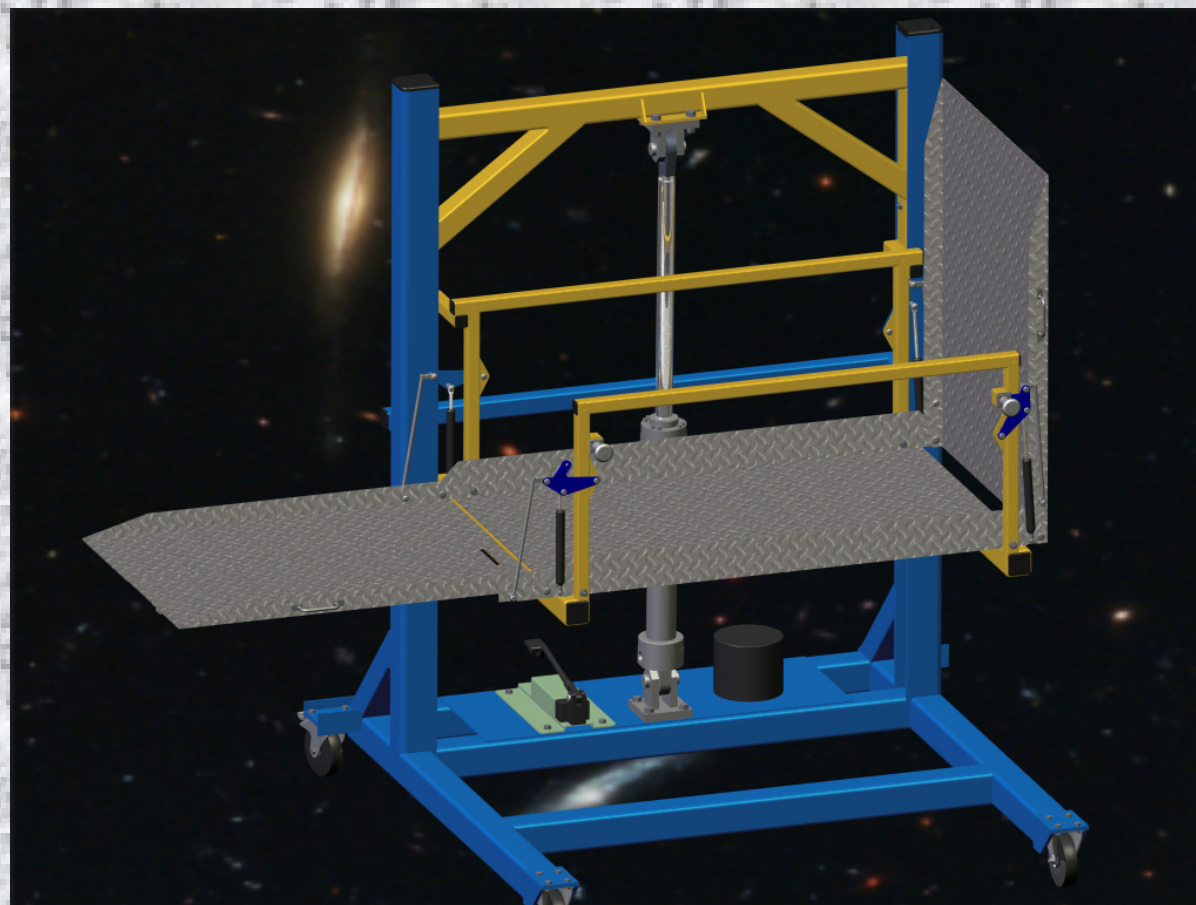


# LIFTING MODUL FOR WHEEL CHAIRS



**Prepared by: Horváth Zsolt**

**Besenyi Norbert**

**Supervised: Dr. Váradi Károly**

## *List of Requirements*

- Max. lifting weight: 250 kg
- Size of the lifting surface: 820x1220
- Max lifting height: 1000 mm
- Safe and reliable operation, comfortable usage
- Max lifting time: 120 sec
- Applying standard components
- Light and economical design solution

# Wheel Chair Types

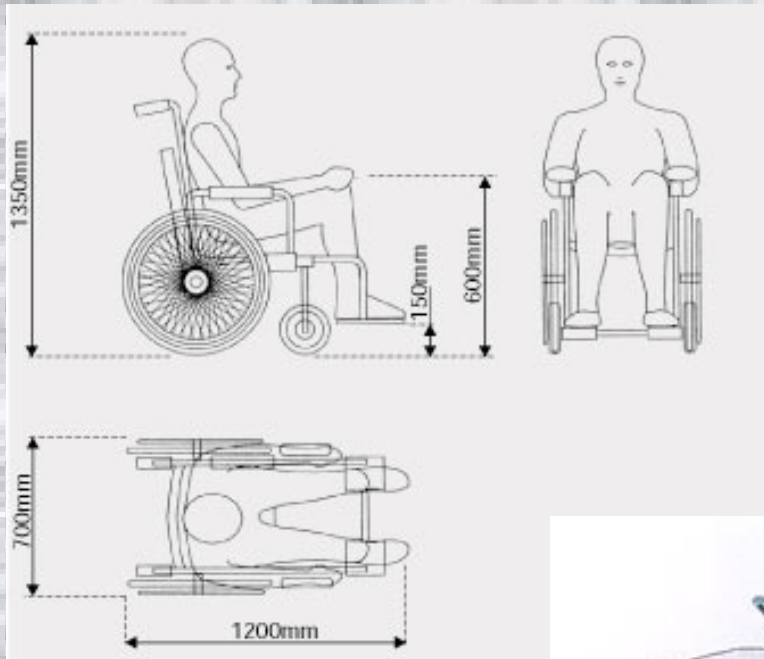
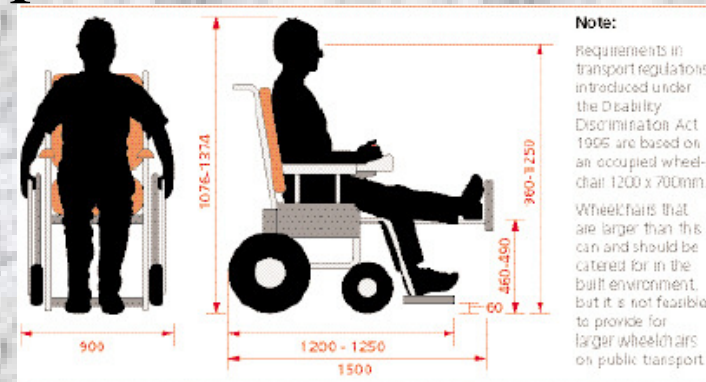


Diagram Wheelchair dimension - reference



**Length of wheelchair and user (excluding children)**

Chair type	Mean (mm)	Min (mm)	Max (mm)	Percentiles (mm)	
				5th	95th
Attendant propelled	1080	742	1318	928	1197
Electric wheelchair	1107	758	1549	949	1328
New style manual chair	1033	707	1256	846	1183
Older style manual chair	1108	862	1357	919	1267
Electric scooter	1187	971	1500	1000	1402
<b>All chairs</b>	<b>1085</b>	<b>707</b>	<b>1549</b>	<b>894</b>	<b>1273</b>

**Width of wheelchair (excluding children)**

Chair type	Mean (mm)	Min (mm)	Max (mm)	Percentiles (mm)	
				5th	95th
Attendant propelled	596	520	674	528	658
Electric wheelchair	635	521	755	552	706
New style manual chair	638	511	741	579	702
Older style manual chair	616	511	722	560	686
Electric scooter	607	501	695	529	685
<b>All chairs</b>	<b>627</b>	<b>501</b>	<b>755</b>	<b>558</b>	<b>695</b>

**Source:** A survey of occupied wheelchairs to determine their overall dimensions and weight: 1999 Survey by RE Star, J Stone and TA Savill. Unpublished Project Report, Transport Research Laboratory.

# Wheel Chair Lift Variations



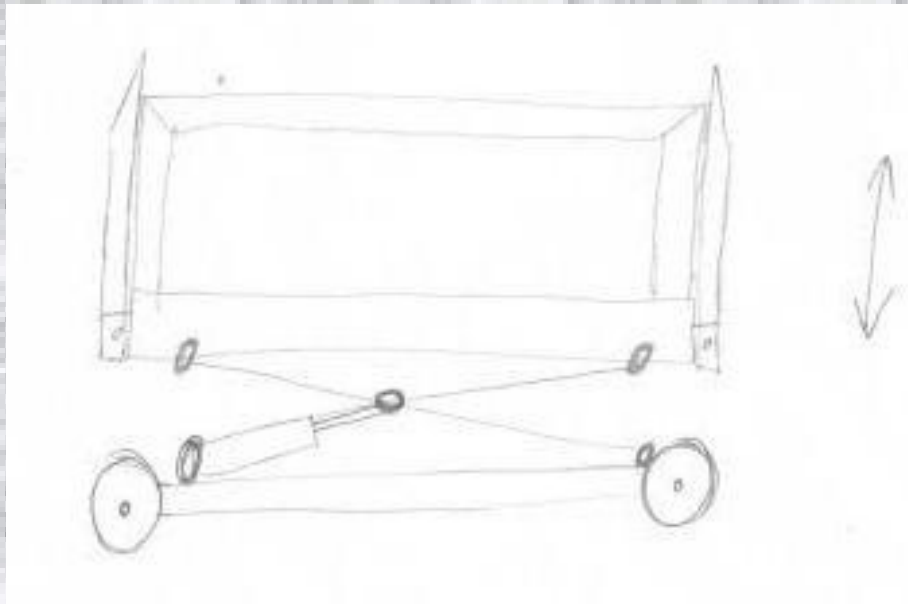
2006

Wheel Chair Lifting

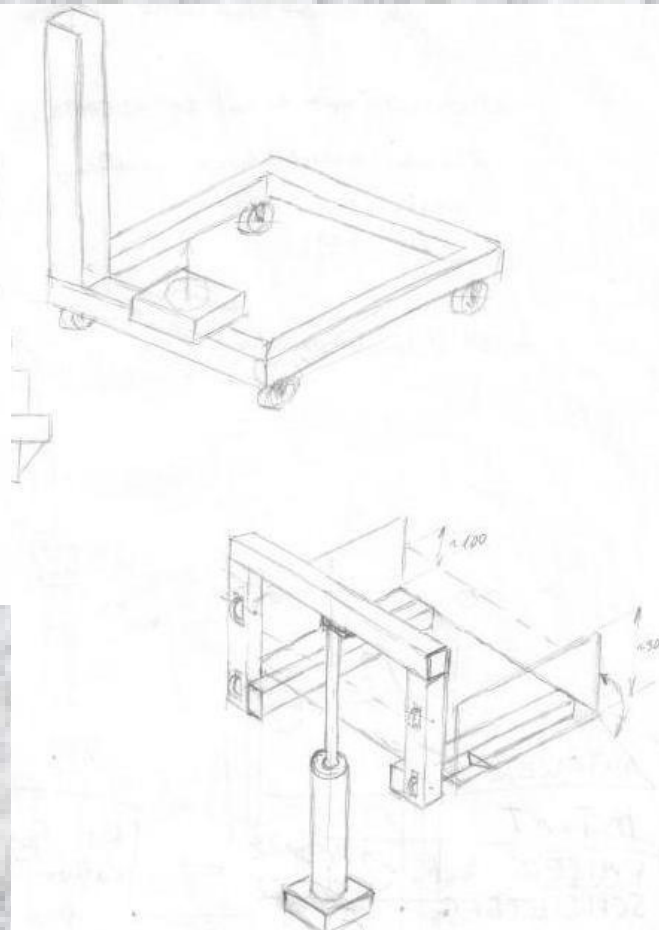
4

# *Design Alternatives*

Solution 1:



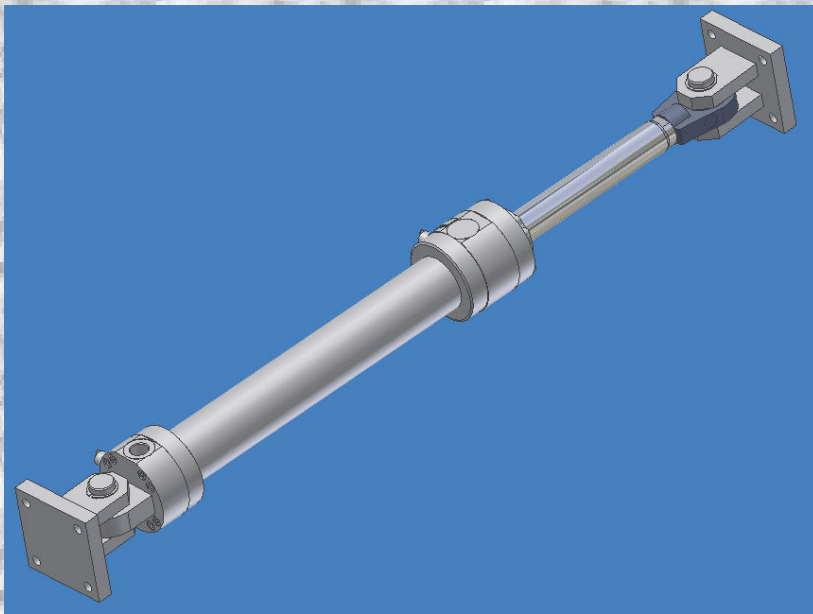
Solution 2:



## *Standard Components*

Hydraulic Cylinder: Bosch-Rexroth ([www.bosch-rexroth.com](http://www.bosch-rexroth.com))

(CDH1MP3\_63\_45\_800A1X\_B2CLDA\_XAE\_A\_K450\_VAII\_Emm)



Wheel: Blicke wheel ([www.blickle.hu](http://www.blickle.hu))

Front wheel: Bockrolle B-VPP 140G

Rear wheel: Lenkrolle L-VPP 140G-FI

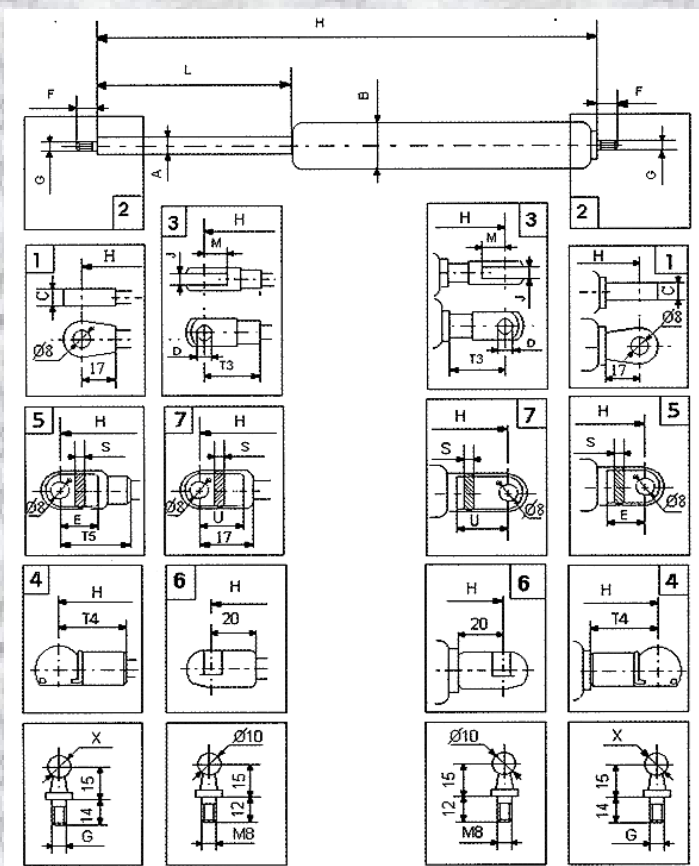


# Standard Components

Pneumatic unit: FORMAX Járműalkatrészgyártó Kft ([www.formax.mdo.hu](http://www.formax.mdo.hu))

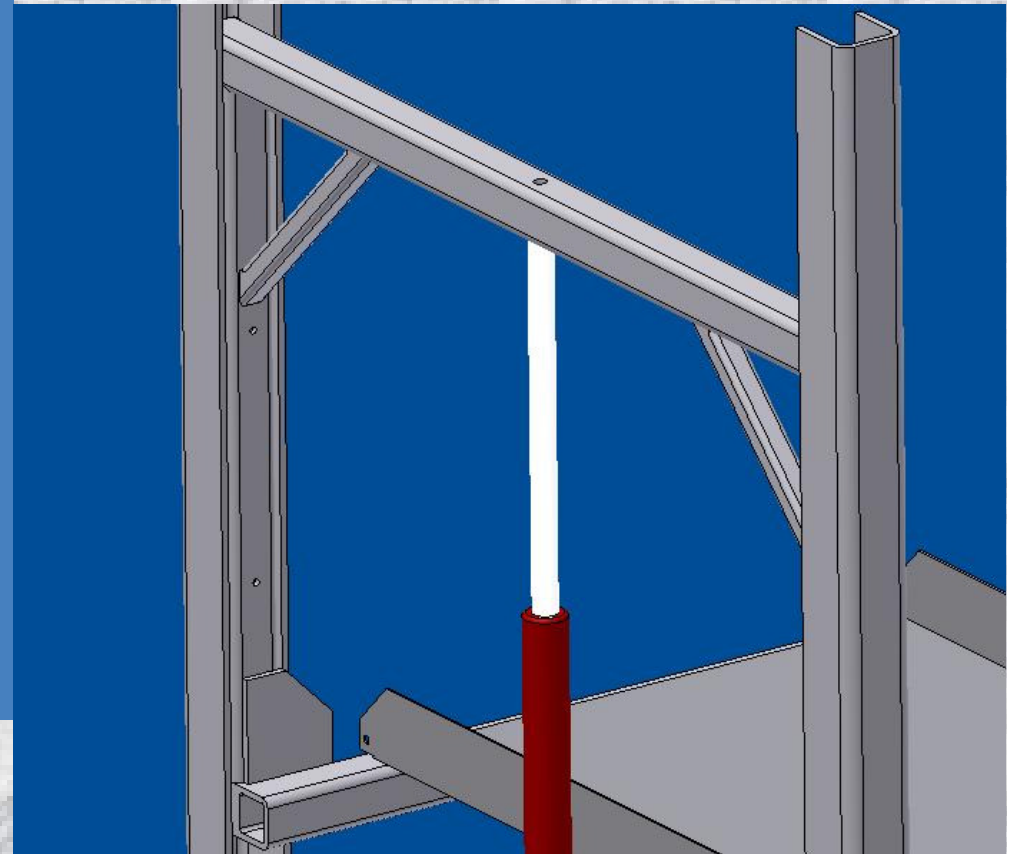
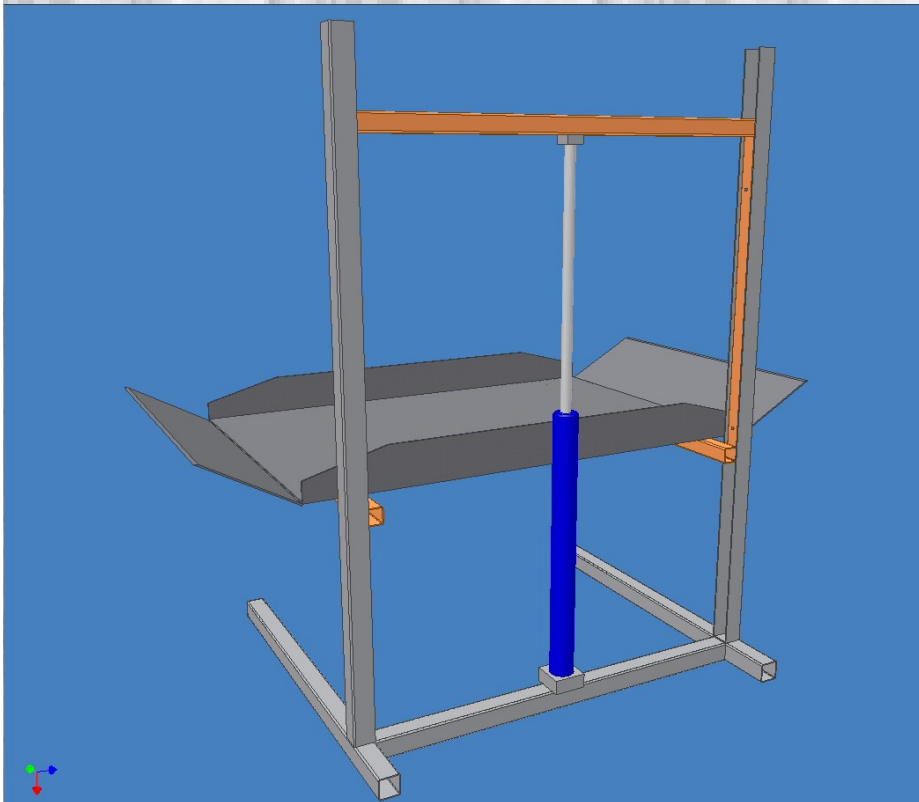
Hydraulic unit: Hidra-mix Kft ([www.hidramix.hu](http://www.hidramix.hu))

BFP14/22



# *3D Solid Model of the Frame*

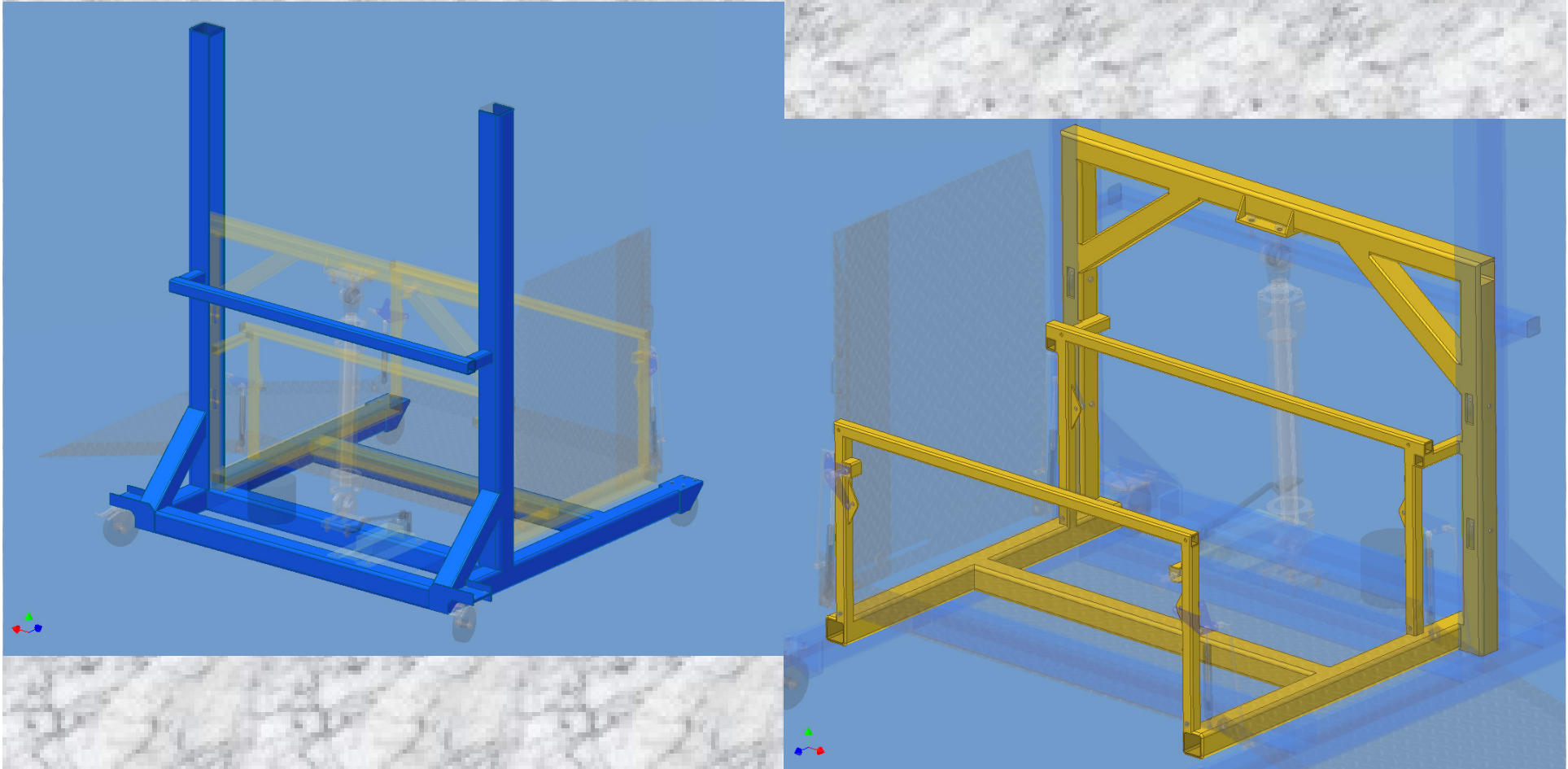
Solution 1:





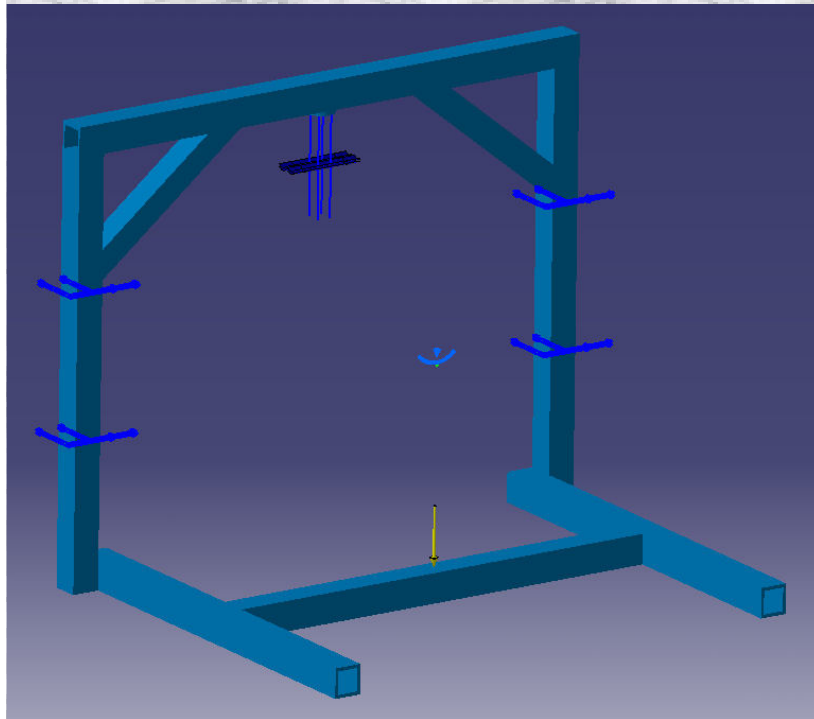
# *3D Model of the Frame*

Solution 2:



# *Fe Analysis of the Lifting Unit*

Solution 1:



Average element size:

6 mm

Element density:

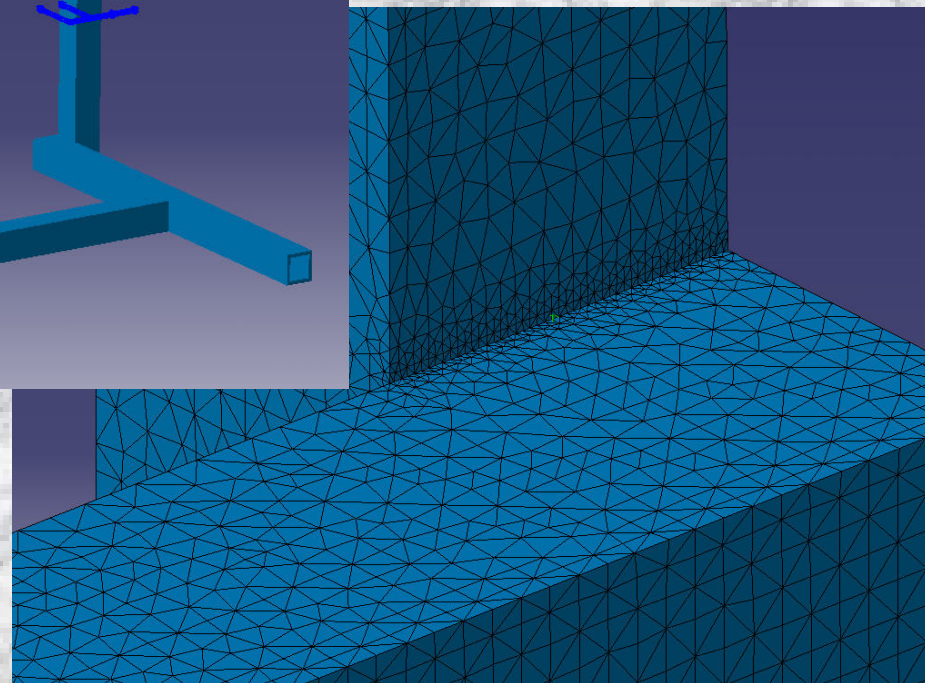
2 mm

Element type:

solid

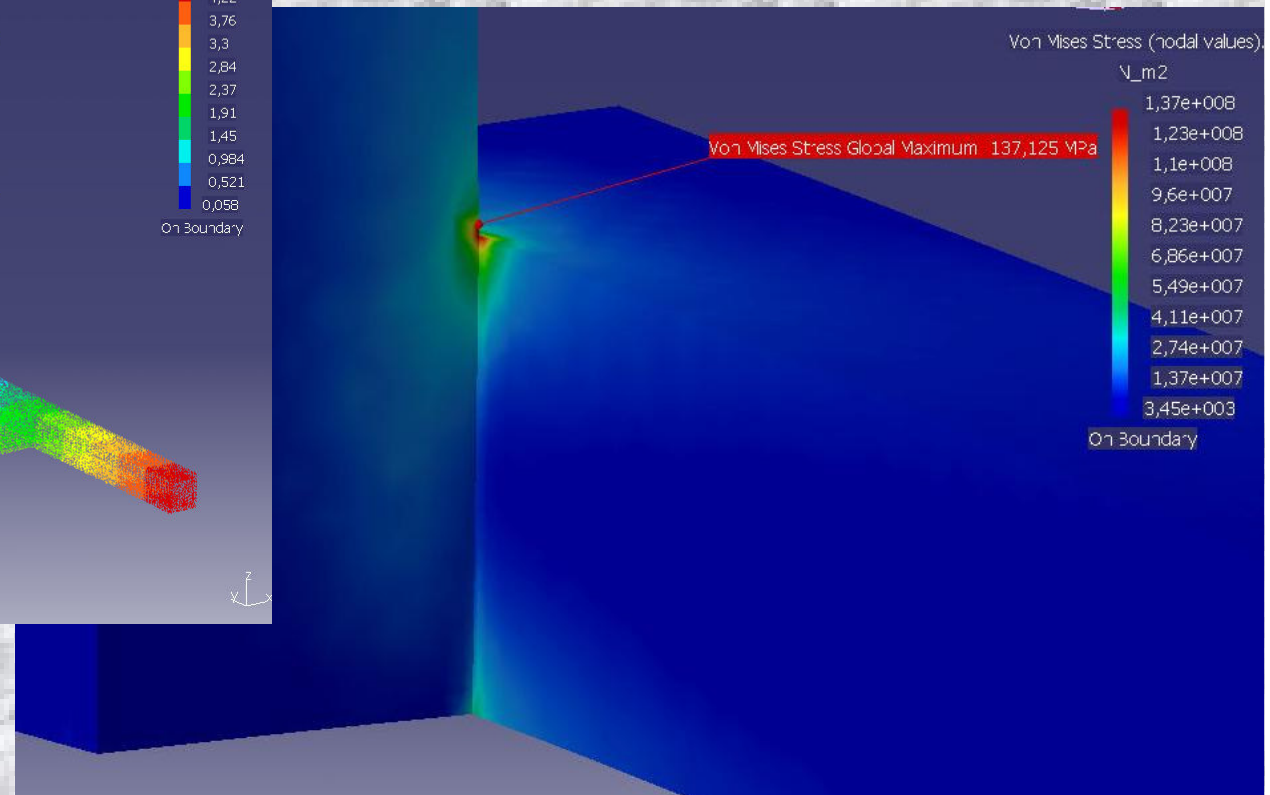
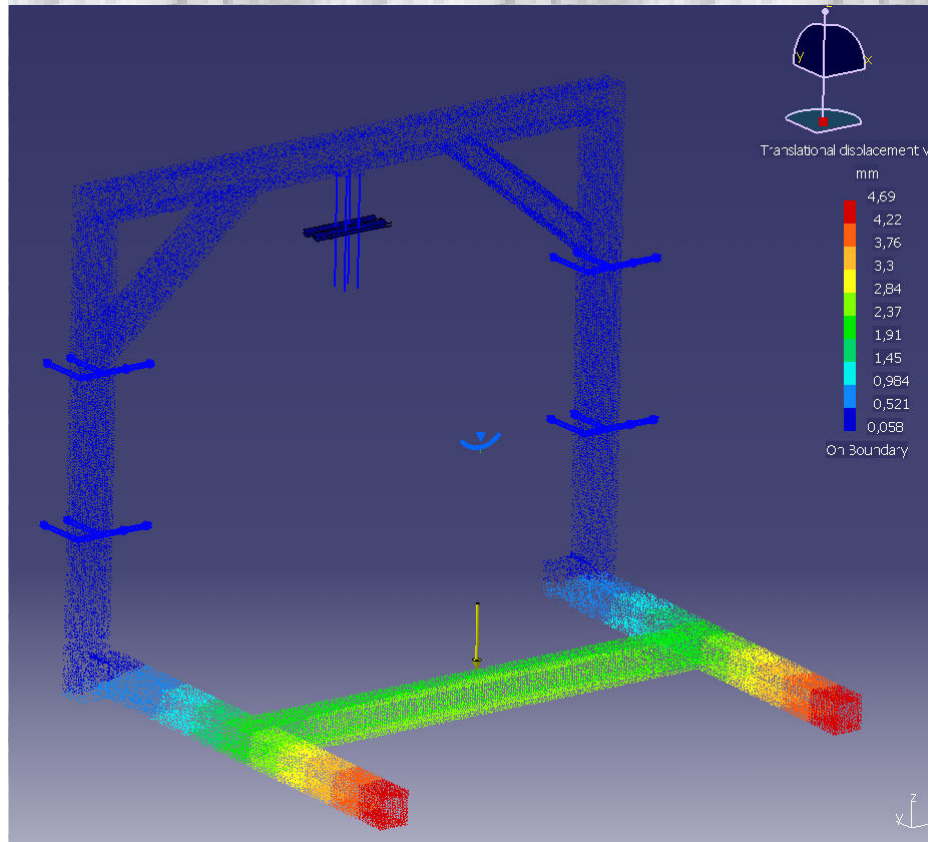
Load:

$F=2500\text{N}$



# Fe Results

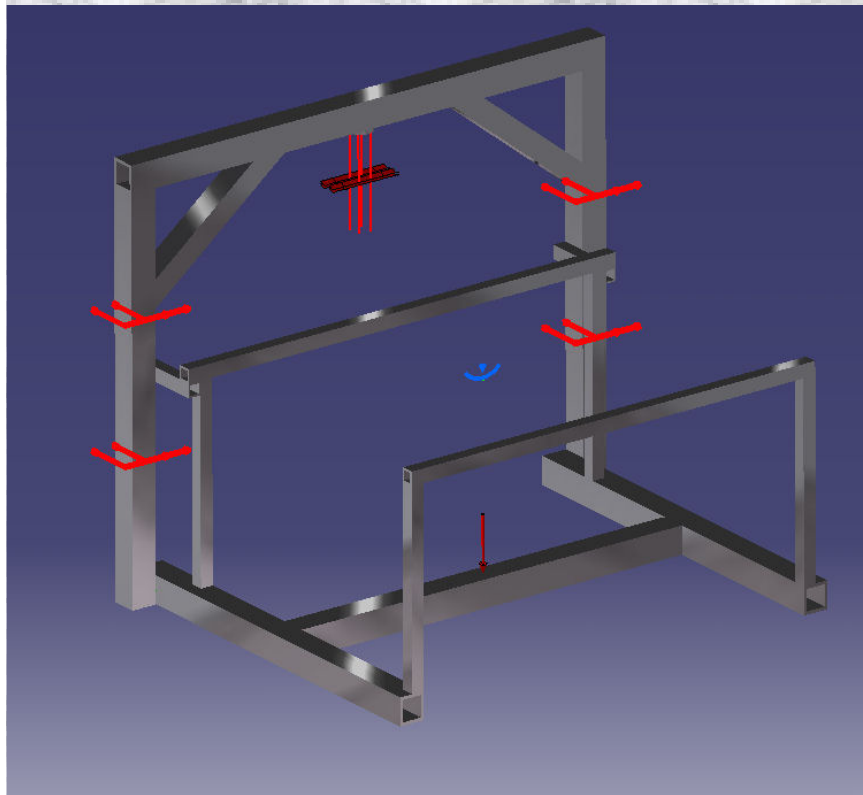
Max Stress: 137MPa



Max Displacement:  
4.7mm

# *FE Analysis of the Frame*

Solution 2:



Average element size:

6 mm

Element density:

2 mm

Element type:

solid

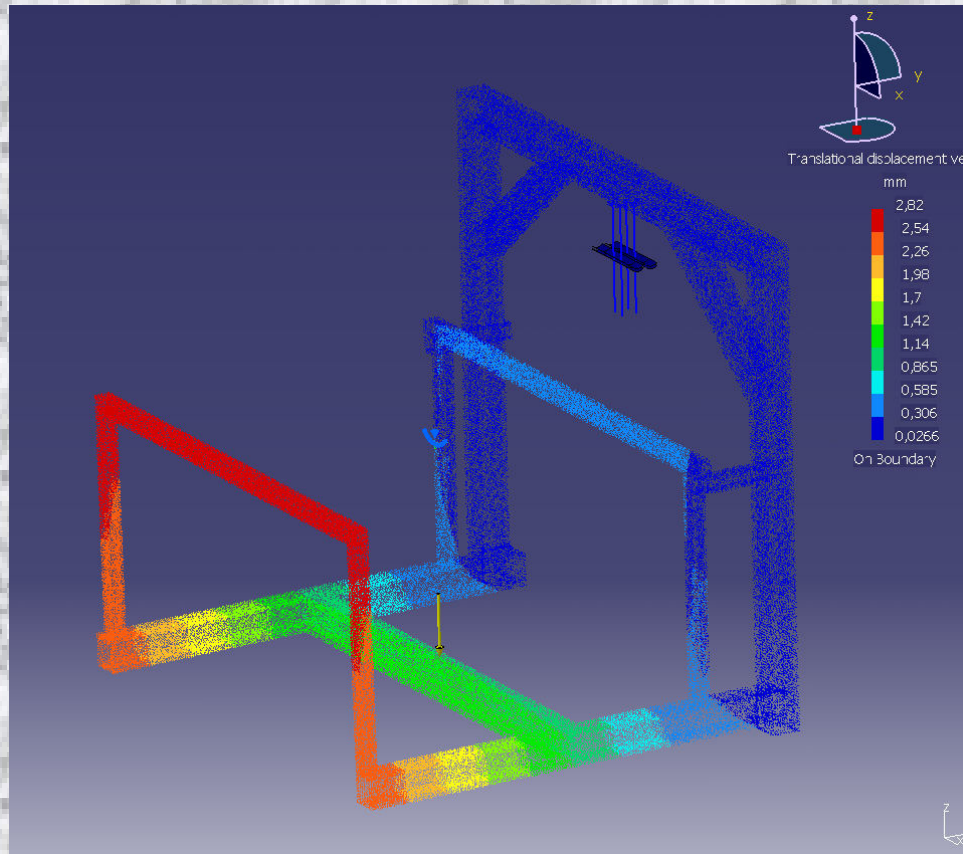
Load:

$F=2500N$

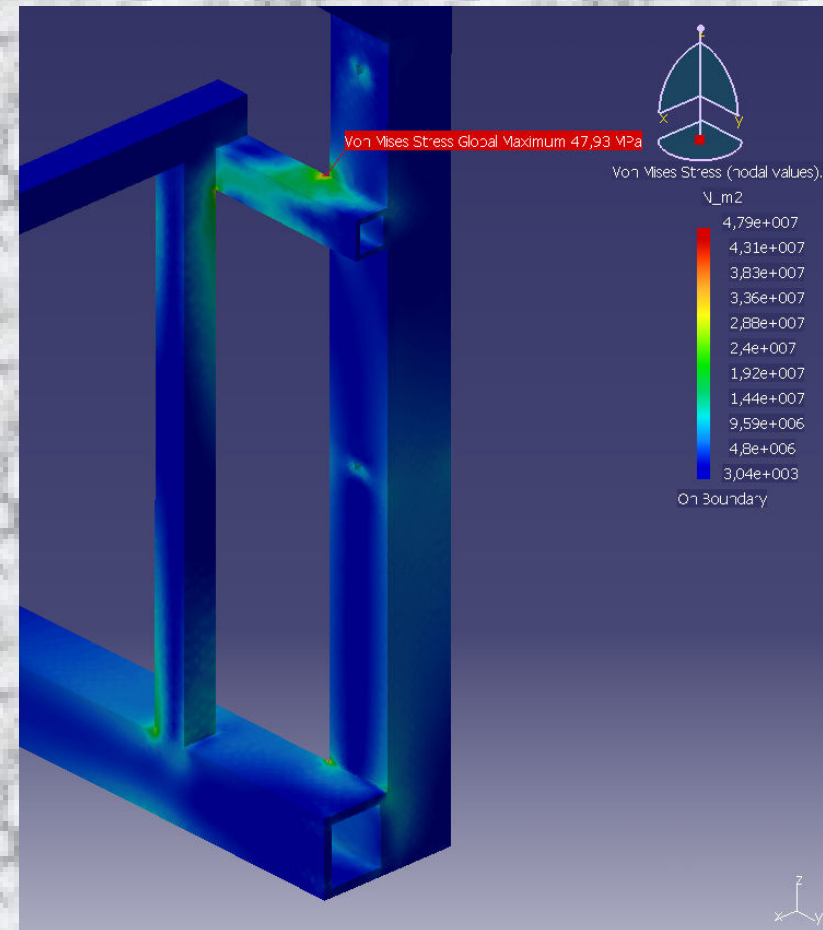


# FE Results

Max Stress: 48MPa

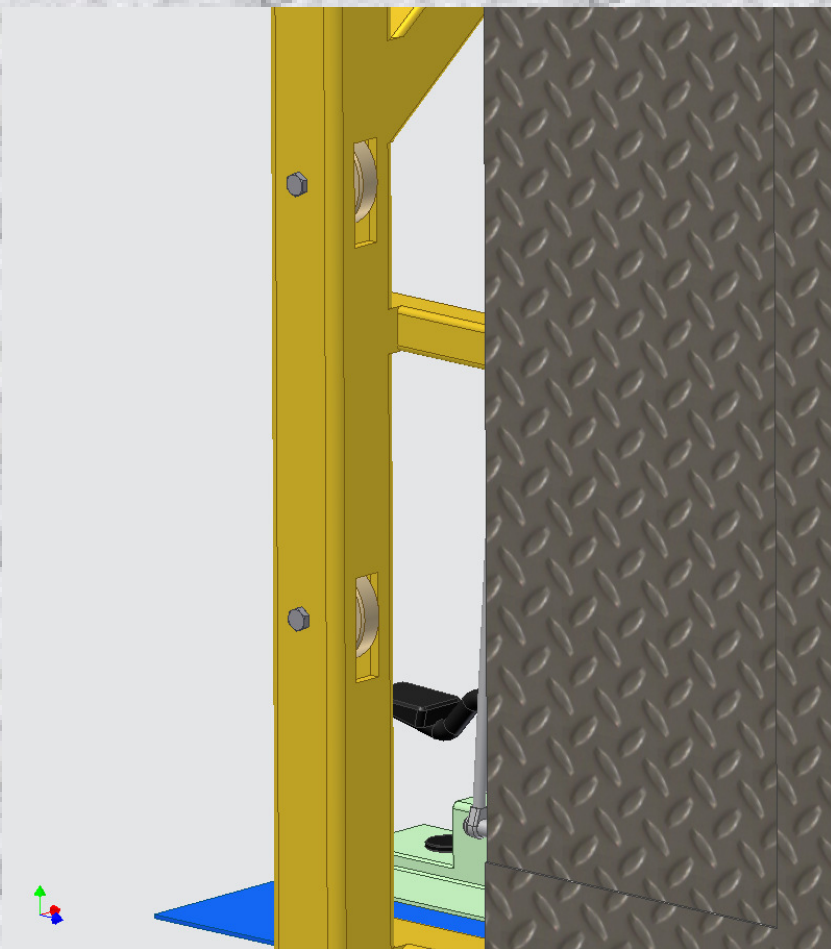


Max Displacement:  
2.8mm

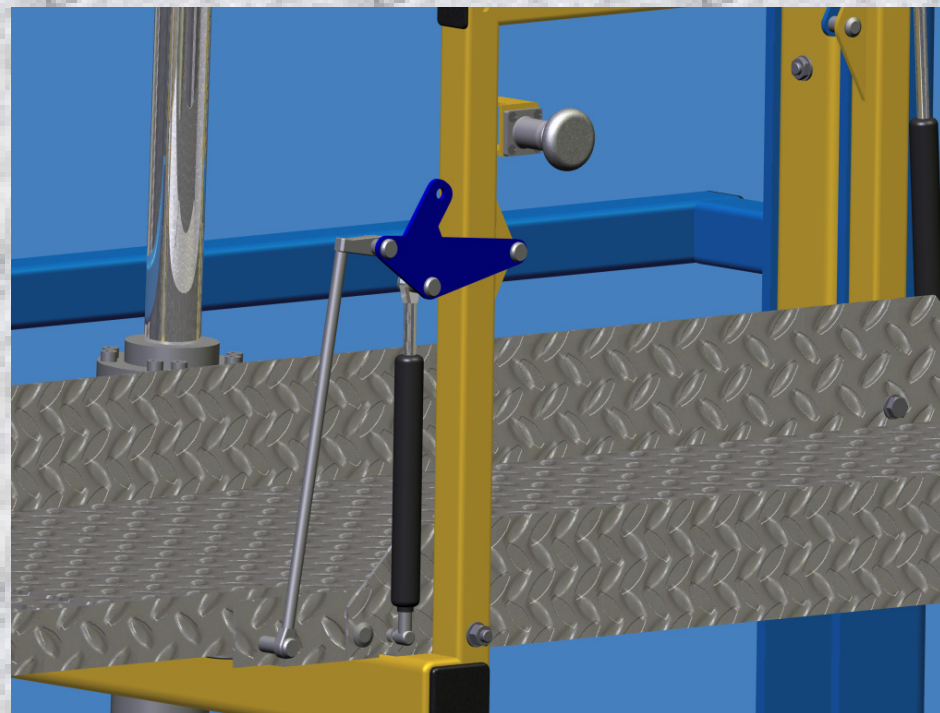


# *Components of the Structure*

Guiding rollers:

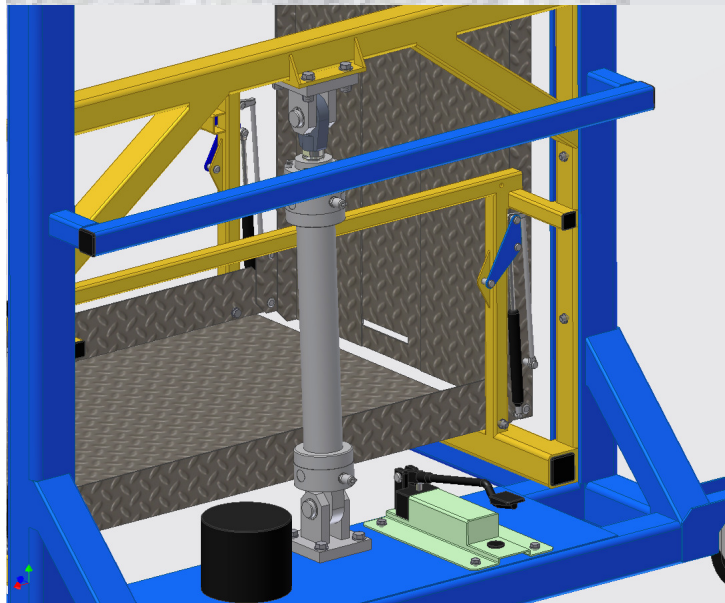


Ramp moving mechanism:



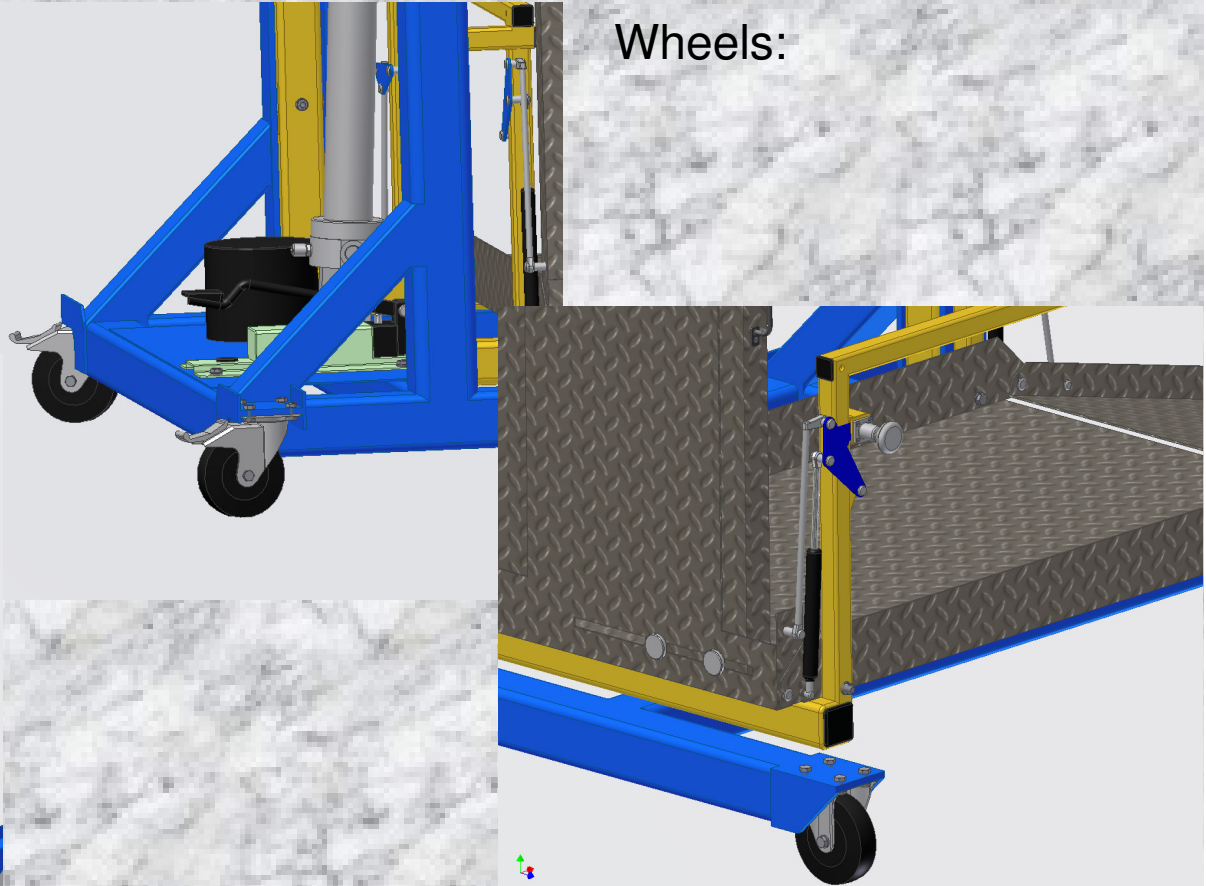
# *Components of the Structure*

Hydraulic System:



2006

Wheels:



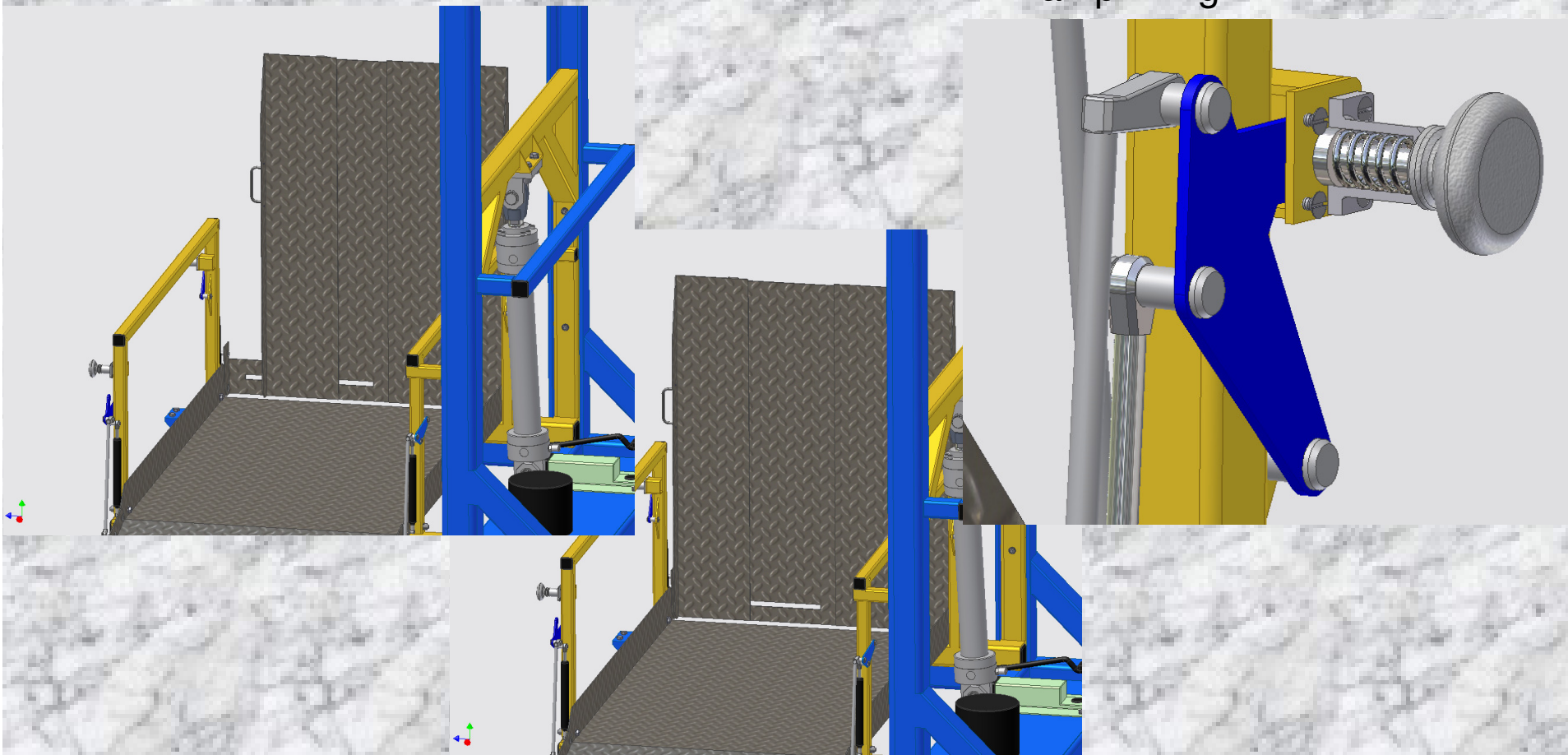
Wheel Chair Lifting

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# Components of the Structure

Ramp width setting:

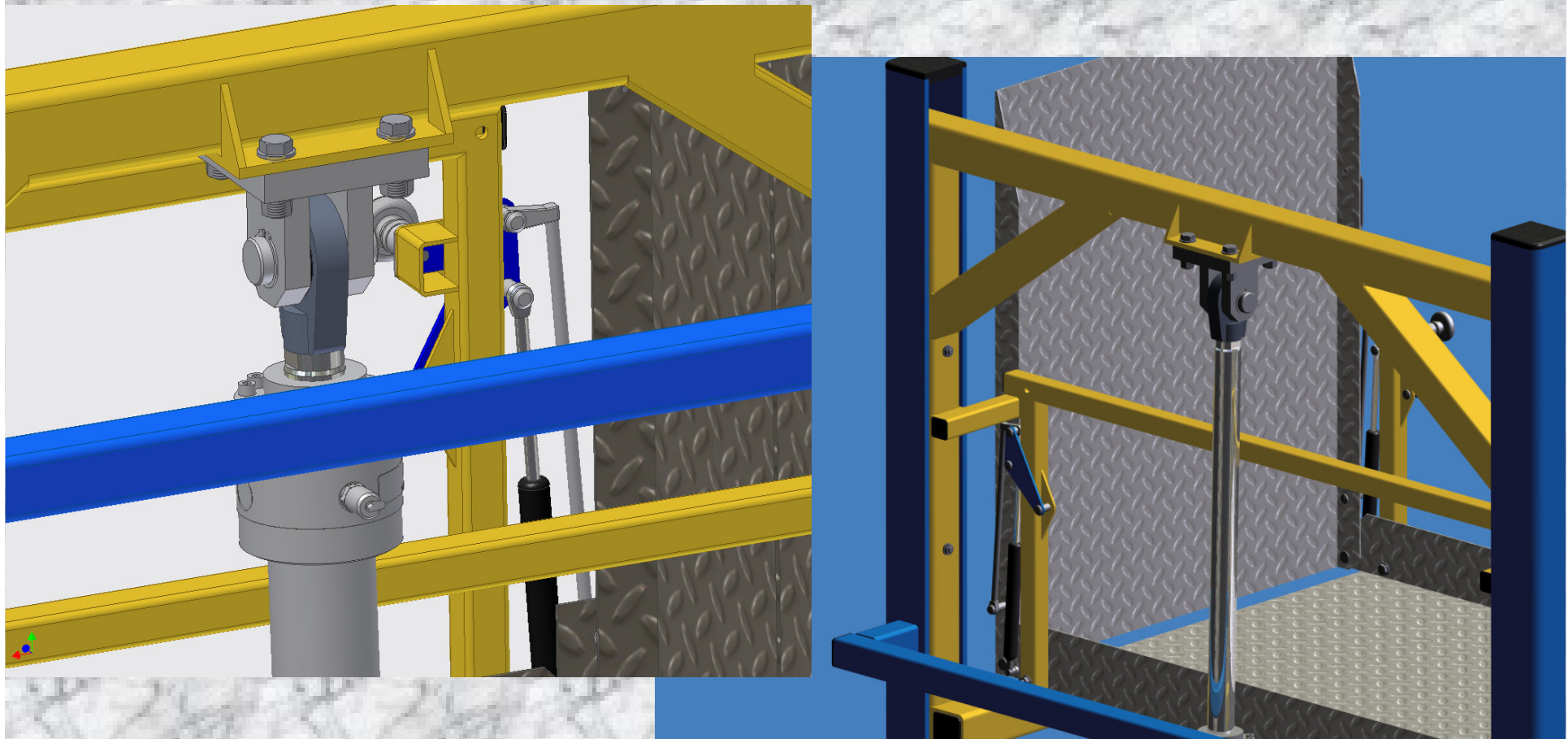
Ramp fixing:



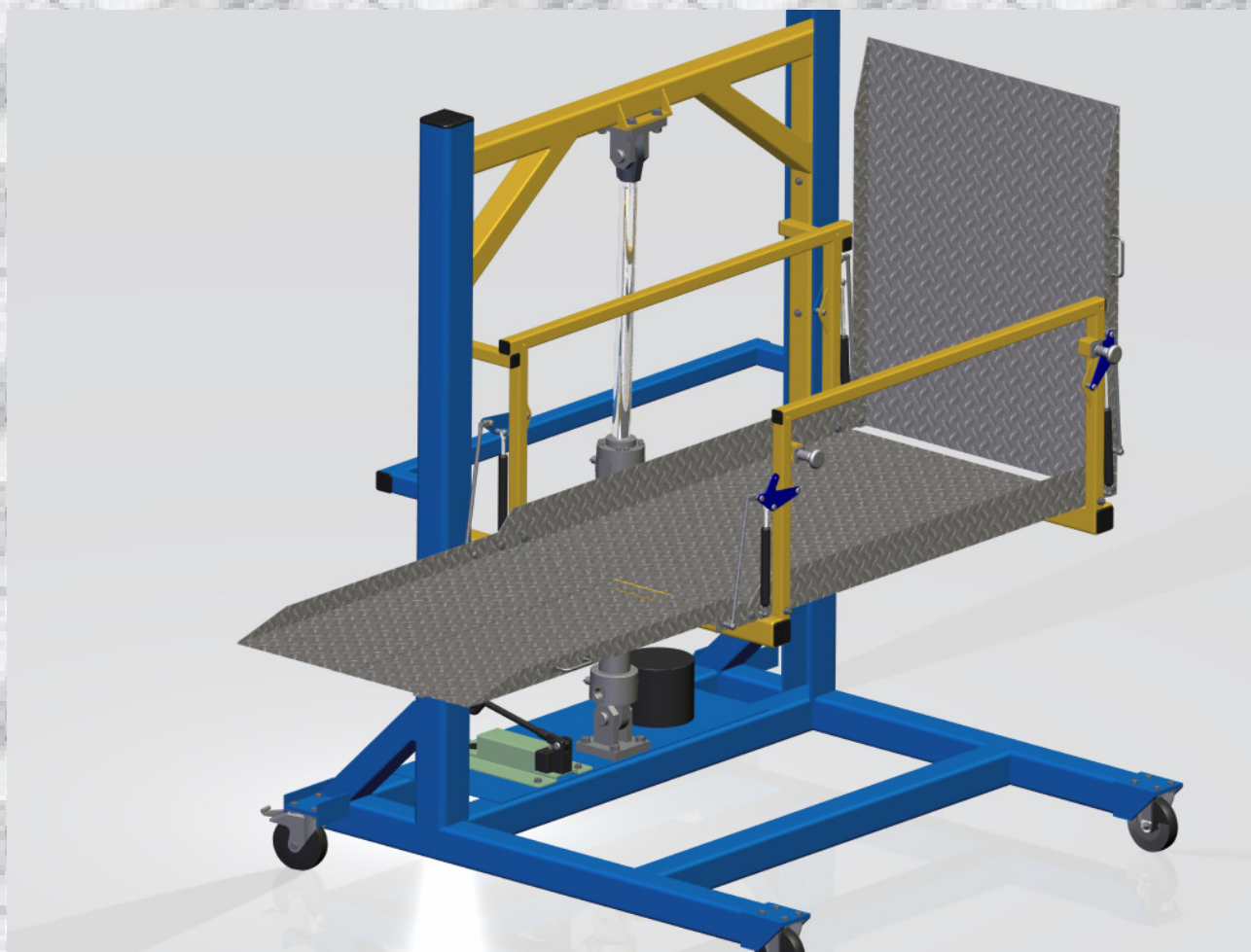


# *Components of the Structure*

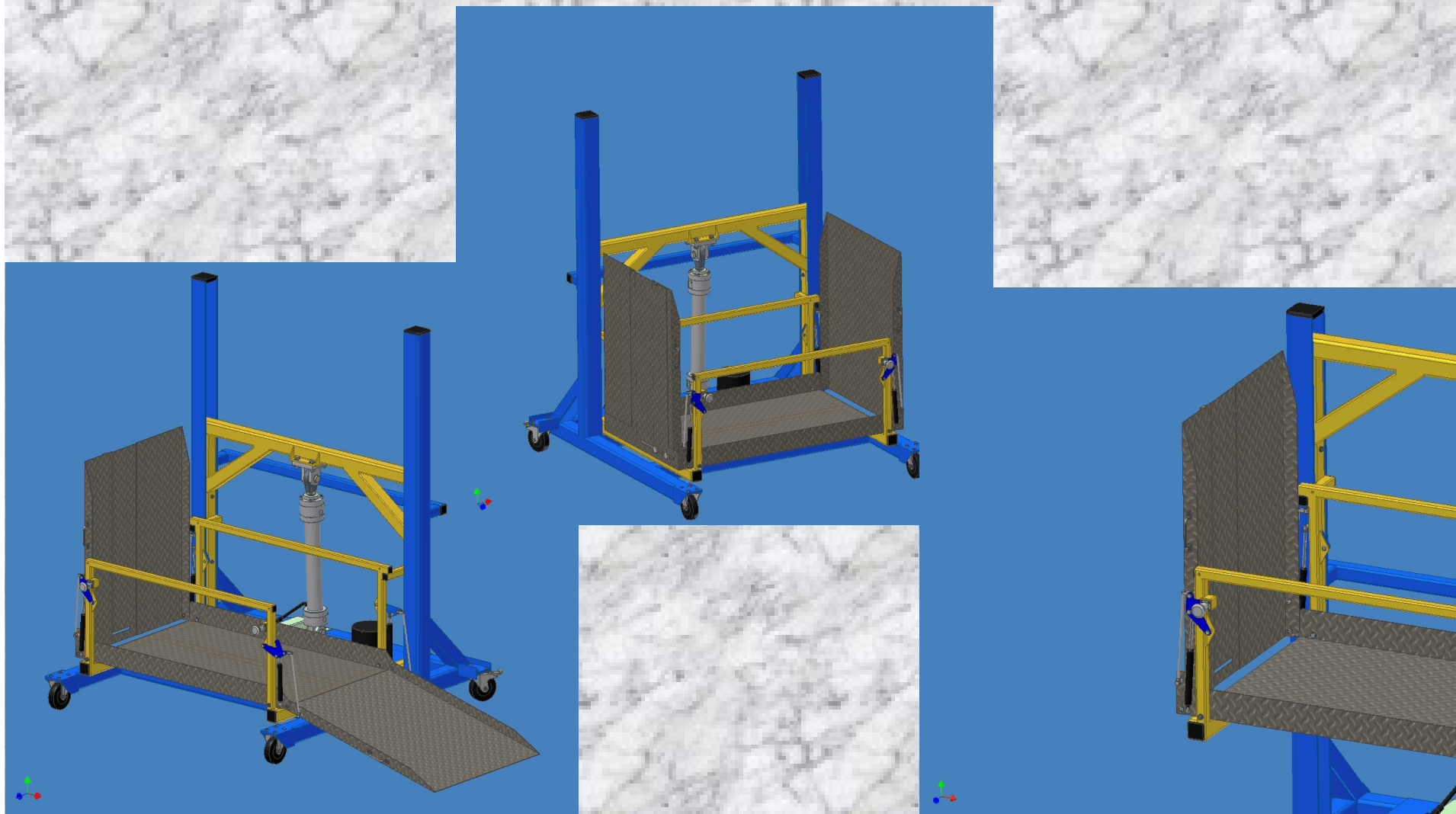
Connection of the Hydraulic Cylinder:



## *3D Model of the Lifting Device*



# *Motion Simulation*



2006

Wheel Chair Lifting

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## *Further Recommendations*

- Selecting the optimal solution (size, weight)
- Designing a stationary version
- Applying electronic-hydraulic units
- Shape design for the covering components

Cost evaluation:

Weight cca:

150-160 kg